



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-023
Job Sheet 184773



Part No: D350-567-023

Job Qty: 1 ea

Part Name: Replacement Window, Large



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/2/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 03 2018
110	Packaging	1 pcs	11/2/18	11/2/18	0.00	0.00	Packaging1-3		NOV 07 2018
120	QC	1 pcs	11/2/18	11/2/18	0.00	0.00	QC4		NOV 07 2018
130	Packaging	1 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-1		NOV 07 2018
135	DC	1 pcs	11/2/18	11/2/18	0.00	0.00	DC		NOV 07 2018
140	QC21-FG	1 Ea	11/2/18	11/2/18	0.00	0.00	QC21		NOV 07 2018
Part Op Descriptions: 135 - Photocopy bluefile & type labels per PPPD350-567-023 CHG003									NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	9 Ea (9 ea)	90-Start up Operation	5108060
2600-6	Camlock Stud	9 Ea (9 ea)	90-Start up Operation	5065259
2600-LW	Washer, Camlock Retaining	9 Ea (9 ea)	90-Start up Operation	5065265
AN526C832R9	Screw	22 Ea (22 ea)	90-Start up Operation	5065265
D2463	1/2" Seal (\$ Per Foot)	6.2500 ft (6.25 ea)	90-Start up Operation	5107805
D2942	Replacement Window For -025	1 Ea (1 ea)	90-Start up Operation	5125441
DT8439	Template	1 (1 ea)	90-Start up Operation	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	18 sf (18 ea)	90-Start up Operation	FM134550.1
MS20426AD3-5	Rivet	18 Ea (18 ea)	90-Start up Operation	14533
MS21042L08	Nut	22 Ea (22 ea)	90-Start up Operation	5100409
NAS1149DN832J	Washer	44 Ea (44 ea)	90-Start up Operation	5034411



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S120693



Part: D350-567-023

Job No: 184773

Serial No/Batch: S120693

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 FAA STC SH989NE

Plex 10/17/18 7:40 AM dart.lacelle.linda

1

0000 0000
0000 0000
0000 0000
0000 0000
0000 0000

0000 0000

0000 0000

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	212-12	9	92	0
	2600-6	9	102	0
	2600-LW	9	66	0
	AN526C832R9	22	145	0
	D2463	6	484	0
	D2942	1	0	0
	DT8439	1	0	0
	FG-778150-550-ROL	18	67	0
	MS20426AD3-5	18	2,606	0
	MS21042L08	22	2,317	0
	NAS1149DN832J	44	1,067	0
Part Specifications				
Specifications could not be found.				

Plex 10/17/18 7:40 AM dart.lacelle.linda

7

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1	1				D2125	REPLACEMENT WINDOW, SMALL
					D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1	1				D2126-0600	SEAL
					D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

REFERENCE ONLY

Revision: E

Date: 13.08.15

RECEIVED

RECEIVED

Change Record

PAGE 1 OF 1

Part Number: D350-567-023

Description: REPLACEMENT WINDOW INSTALLATION, LARGE

[illegible]

